



DOUBLE R SHARPENING

Manufacturing and Servicing Blades and Tooling for the Wood Cutting Industry

BRUSH CHIPPER KNIVES

Manufacturer	Chipper	Knife Description	Bevel	TKS#	Price Each	OEM
Asplundh/Altec	9" Drum	9 x 3 x 3/8 Tapered	40	DRBC-71	\$30.79	
	12" Drum	12 x 3 x 3/8 Tapered	40	DRBC-3	\$32.30	
	12" Cutter Bar	11-1/2 x 1 x 1		DRBC-67CB	\$58.48	
	16" Drum	16 x 3 x 3/8 Tapered	40	DRBC-5	\$41.55	
	16" Cutter Bar	15-1/2 x 1 x 1		DRBC-68CB	\$65.41	
	Timberwolf	7-1/4 x 4 x 3/8 DE	31	DRBC-1	\$34.62	
Brush Bandit Brush Chippers	Model 90	5-3/32 x 4 x 3/8 DE	31	DRBC-22	\$30.79	900-9900-04
	Models 1850, 280XP, 254XP	16 x 4-1/2 x 3/4		DRA-29	\$115.39	
	Model 255 (5/8" bolt 3 c-s holes)	8-1/2 x 4-1/2 x 1/2	30	DRBC-168	\$55.97	
	Model 3090	4-7/8 x 5-1/2 x 5/8				
	Model 95	10-1/8 x 3-5/8 x 9/16 DE	35	DRBC-72	\$72.21	900-9901-17
	Model 95 (back beveled)	10-1/8 x 2-3/4 x 9/16 DE	37/8	DRBC-92	\$85.23	900-9900-94
	Models 100, 150, 200, 250	7-1/4 x 4 x 3/8 DE	31	DRBC-1	\$34.62	900-9900-02
	Models 60, 65	7-1/4 x 3 x 1/2 DE	31	DRBC-48A	\$36.13	900-9900-90
	Models 90XP, 280XP	5-3/32 x 4 x 1/2 DE	31	DRBC-33	\$38.47	900-9901-10
	Models 65, 100XP, 150XP, 200XP,					
	250XP, 280XP, 1200, 1250, 1400	7-1/4 x 4 x 1/2 DE 1/2" Hole	31	DRBC-26	\$41.55	900-9902-00
	Models 65, 100XP, 150XP, 200XP,					
	250XP, 280XP, 1200, 1250, 1400	7-1/4 x 4 x 1/2 DE 5/8" Hole	31	DRBC-26A	\$41.55	900-9902-00
	Models 150XP, 200+XP, 250XP,					
	254XP, 280XP, 1850	7-1/4 x 4-1/2 x 1/2 DE 5/8" Hole	31	DRBC-36	\$46.15	900-9901-18
	Models 280XP, 1850, 254XP	5-3/32 x 4-1/2 x 1/2 DE 5/8" Hole	31	DRBC-35	\$40.79	900-9901-19
	Model 1890 Intimidator	10 x 5-1/2 x 1/2 DE	30	DRBC-34	\$63.08	900-9901-54
	Model 1890 Intimidator (Mfg'd after 11/99)	10 x 5-1/2 x 5/8 DE	30	DRBC-34T	\$69.25	900-9902-27
	Model 1290 (12" Drum)	12 x 3 x 3/8 Tapered	40	DRBC-3	\$32.30	712-1000-22
	Model 1690 (16" Drum)	16 x 3 x 3/8 Tapered	40	DRBC-5	\$41.55	716-1000-22
	Models 1990, 3590, 2290, 2090	12-1/8 x 5-1/2 x 5/8 DE	30	DRBC-152	\$83.92	900-9904-38
	Model 1090XP, 1490	9 x 5-1/2 x 5/8 DE	30	DRBC-175	\$62.26	912-3001-27
	Drum Anvil	12 x 2 x 3/4		DRA-32	\$70.00	

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Brush Bandit Whole Tree Chippers	Model 1400 Chipper Knife	14-3/4 x 4 x 3/8 Combo	29-1/2	DRC-1	\$43.38	900-9900-38
	Model 1400 Counter Knife	14-3/4 x 2-1/8 x 3/8	35	DRK-1	\$46.08	900-9900-08
	Model 1900 Chipper Knife	19-5/8 x 4 x 3/8 Combo	29-1/2	DRC-2	\$54.58	900-9900-
	Model 1900 Counter Knife	19-5/8 x 2-1/4 x 3/8	30	DRK-5	\$52.69	900-9900-09
	Model 2400 Chipper Knife	23 x 5 x 1/2 Babbit Only	30	DRC-7	\$83.72	
	Model 2400 Counter Knife	23 x 2-7/8 x 3/8	35	DRK-7	\$63.70	
	Model 2590 Chipper Knife	10 x 6 x 5/8	30	DRBC-185	\$81.83	
	Model 2590 Clamp	10 x 5-1/4 x 3/8	32	DRBC-185CLP	\$60.43	
	Model 2590 Holder			DRBC-185HOLDER		
	Models 3590, 3090, 2290, 2090	12.14 x 6 x 5/8 Babbit Only	30	DRBC-171	\$100.72	900-9906-73
	Models 3590, 3090 (wider width)	12.14 x 6-1/4 x 5/8 Babbit Only	30	DRBC-171W	\$108.40	
	Bandit Beast	4 x 2-1/8 x 5/8	37	DRBC-186	\$12.59	
Chipmore	12" Drum	12 x 3 x 3/8 Tapered	40	DRBC-3	\$32.30	
	16" Drum	16 x 3 x 3/8 Tapered	40	DRBC-5	\$41.89	
	Badger	7 x 3 x 3/8 DE	30	DRBC-19	\$41.55	
	Sidefire, Badger	7 x 4 x 3/8 DE	36	DRBC-20	\$43.06	
Crary Bear Cat	6" & 8" Capacity Machines	5-3/32 x 4 x 3/8 DE	45	DRBC-56	\$30.79	71122
		5-3/32 x 4 x .380	31	DRBC-57	\$30.79	
	Anvil	9-3/16 x 4-1/4 x 5/8		DRA-20	\$76.92	
	Models 70554, 73554, 70080 (double-edge)	3-1/8 x 2 x 1/4	45	DRBC-77	\$13.85	70739
	Model 70554 (single-edge)	3-1/8 x 2-1/16 x 5/16	45	DRBC-78	\$13.85	
Dr. Chipper	Tapered (3 holes)	5-1/4 x 1-1/4 x 1/4	45	DRBC-87	\$31.47	
	No Taper (3 holes)	5-1/4 x 1-1/4 x 1/4	45	DRBC-87A	\$31.47	
Dosko	Model 1114T	5 x 3-1/16 x .540 DE	37.5	DRBC-95	\$37.71	28004
	Model 2022	8 x 3 x .540 DE	37.5	DRBC-96	\$51.56	27005
	Models 2022, 1114T Anvil	5 x 3 x 5/8		DRA-39	\$46.15	22077
	Anvil Models 510, 610	9.94 x 3 x 3/4		DRA-40	\$73.09	30050
	Model 1400	8 x 4 x 5/8 DE	37.5	DRBC-97	\$63.83	31029
	Models 691, 946, 983	10 x 3.06 x .540 DE	37.5	DRBC-75	\$67.73	26445
	Models 510, 610	11-1/2 x 4 x 5/8 DE	37.5	DRBC-70	\$78.50	30011

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Dynamic Cone Head	Models 360 Series (sizes mixed in each series)	5 x 5 x 1/2	31	DRBC-117	\$35.70	700245-0050
	Models 410, 400, 510	7-1/2 x 5 x 1/2	31	DRBC-118	\$54.58	700245-0074
	Models 510, 560	10 x 5 x 1/2	31	DRBC-119	\$62.26	700245-0100
		10 x 5-1/2 x 1/2	31	DRBC-166	\$74.47	700245-4100
	Models 360 Series (sizes mixed in each series)	5 x 5 x 5/8	31	DRBC-117T	\$46.15	700255-0050
	Models 410, 400, 580	7-1/2 x 5 x 5/8	31	DRBC-118T	\$59.62	700255-0074
	Models 510, 560	10 x 5 x 5/8	31	DRBC-119T	\$76.36	700255-0100
	Model 685	7 x 5-1/2 x 5/8 DE	31	DRBC-197	\$69.24	700255-5070
Jinma 6" Chinese PTO	6" PTO DE (4 holes)	10 x 2.283 x 5/16	35	DRBC-125	\$53.88	24PMF-131
	6" PTO Anvil (3 hole)	9-3/8 x 2.283 x 5/16		DRA-59	\$65.41	24PMF-104
JP Carlton	Models 2512HD, 2512, 2012, 2018D (4/set)	7-1/4 x 4-1/2 x 1/2 DE (4/set)	31	DRBC-36	\$46.15	900117
	3/4" bolt, 2518	12-5/16 x 5-1/2 x 5/8 DE (4/set)	30	DRBC-163	\$83.91	21630015
	5/8" bolt, 2518	12-5/16 x 5-1/2 x 5/8 DE (4/set)	30	DRBC-163A	\$83.91	
	Model 1260	7-1/4 x 4 x 1/2 (2/set)	31	DRBC-26	\$41.55	900114
	Model 1790	10-3/16 x 4 x 1/2 DE (2/set)	31	DRBC-93	\$44.76	900123
	Model 1790	5-3/32 x 4 x 1/2 DE	31	DRBC-33	\$38.47	
	Model 2018D (2/set)	5-1/8 x 4-1/2 x 1/2	31	DRBC-35	\$40.79	
Limbc	Drum	4-1/4 x 2-3/8 x 1/2 DE		DRBC-41	\$20.02	
Lindig	Drum	16 x 3 x 1/2	40	DRBC-16	\$73.84	
	Drum	12 x 1-7/8 x 3/8	40	DRBC-39	\$34.91	
	Anvil	16 x 3 x 1/2		DRA-25	\$73.84	
	Drum	9 x 1-7/8 x 3/8	40	DRBC-15	\$46.15	
	Disc	7 x 3 x 3/8	38	DRBC-19DE	\$41.55	
	Disc	7 x 2-15/16 x 3/8	38	DRBC-11	\$58.48	
M&B Fitchburg	Drum	9 x 2-3/4 x 3/8	41	DRBC-135	\$42.30	
	Anvil	14-15/16 x 6-3/4 x 3/4		DRA-31	\$144.97	
	Drum	12-3/8 x 2-5/8 x 5/16	41	DRBC-10	\$43.06	
	Drum	15 x 2-3/4 x 3/8	41	DRBC-4	\$49.22	
Mitts & Merrill	Karl Kuemmerling 9 x 12	4-1/4 x 2-3/8 x 1/2	45	DRBC-41	\$20.02	
	Models 182, 986	7-1/4 x 3 x 3/8	30	DRBC-2	\$30.79	
	Anvil	12-3/8 x 4 x 1		DRA-6	\$172.04	
	Model 1950	3-1/8 x 8 x 1/2	38	DRBC-86	\$43.56	
	Anvil	16-1/8 x 4 x 1		DRA-7	\$224.79	

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Morbark	Eeger Beaver (single edge)	7-1/4 x 3 x 3/8	30	DRBC-2	\$30.79	39233-170
	Busy Beaver	10-1/8 x 3 x 3/8	31	DRBC-116	\$61.56	39233-160
	Models 100, 200, 290, 2060D	7-1/4 x 4 x 3/8 DE	31	DRBC-1	\$34.62	39233-151
	Model 20	9-1/2 x 5 x 5/8 DE	31	DRBC-158	\$67.17	39233-812
	Model 20 Anvil	28-1/2x3-3/4x1/2		DRA-92	\$116.14	30028-459
	Models 6 Clipper, 8 Cyclone, 12 Twister, 12 Beever,					
	12 Storm, 14 Blizzard, 15 Tornado, 18 Hurricane,					
	20 Typhoon, 10, 13, 17, 20/20, 20/36, 30/36, 50/36,					
	50/48A, 2050, 2060, 2070, 2200, 2400	10-1/2 x 5 x 1/2 DE	31	DRBC-27	\$51.56	39233-692
	Models 2050, 2060, 2070, 2200, 2400	10-1/2 x 5 x 1/2 DE	31	DRBC-27	\$51.56	39233-692
	Models 2400, 14, 15, 18	10-1/2x 5 x 5/8 DE	31	DRBC-27T	\$66.85	39233-813
	20/36 (c-s holes)	10-1/2 x 5 x 1/2 DE	31	DRBC-24	\$59.24	39233-654
	Models 16, 300, 490, 2100D	7-1/4 x 5 x 1/2 DE	31	DRBC-8	\$52.32	39233-620
	Models 17, 13, 20EZ, 20/36 Anvil	21 x 3-3/4 x 1/2		DRA-12	\$85.61	
	Models EZ 20/36, 30/36, 40/36, 60/36, 50/48,	10-1/2 x 4-3/16 x 1/2	32	DRC-57	\$50.64	39233-774
	2400/2400XL, Hurricane, 18 Beever M18, Beever M20R					
	Models 2036, 3036, 4036, 5036	11 x 7-5/16 x 3/4	29	DRC-626	\$148.56	39233-818
	Models 2036, 3036, 4036, 5036	11 x 6-3/8 x 1/2	45	DRK-173	\$79.31	39233-817
	Models 175, 10/36, 10/20, 2090D	10-1/2 x 4 x 3/8 DE	31	DRBC-9	\$49.22	39233-621
	Model 2100WT Thunder	8 x 5 x 1/2	31	DRBC-45	\$57.23	39233-789
Demolition Knife	10-1/2 x 5 x 1/2 DE	31/10	DRBC-28	\$58.04	39233-693	
Demolition Knife	10-1/2 x 5 x 1/2 DE	31/16	DRBC-40	\$58.04	39233-684	

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Morbark Bed Knives	Busy Beaver, Model 175	10 x 4 x 1/2				30005-468
	Models 5, 10/36	14 x 3 x 3/8				30048-201
	Models 5, 20/50, 20/60, 20/70	10-3/4 x 3-3/4 x 1/2		DRA-14		30087-061
	Models 10, 13	13-1/2 x 3-3/4 x 1/2		DRA-13		30129-101
	Eeger Beaver	13 x 6 x 1/2				30174-460
	Beever Models 17, 13, 20 E-Z, 20/36	21 x 3-3/4 x 1/2		DRA-12		30412-462
	Eeger Beaver 20/10	10-1/2 x 3 x 1/2		DRA-18		30419-468
	Eeger Beaver, Model 290 Anvil	13 x 8-1/2 x 1/2				40758-460
Olathe/Toro	Anvil (bent)	12 x 3.41 x 1/4		DRA-21	\$90.01	
	Models 182, 986	7-1/4 x 3 x 3/8	30	DRBC-2	\$30.79	
	Model 12	12 x 2 x 3/16	40	DRBC-74	\$40.03	
	16" Drum	16 x 2 x 3/16	45	DRBC-84	\$58.95	
	Model 812 (demolition knife)	16 x 3-5/8 x 1.002	42	DRMSC-99	\$238.51	
	Model 325	7 x 1-1/2 x 3/16	45	DRBC-160	\$48.97	
		2-1/4 x 3-15/16 x 3/4	48/15	DRBC-79	\$30.79	
	Model 172	12 x 3 x 3/8 Serrated	42	DRBC-7	\$48.47	
Model 300	16 x 3 x 3/8 Serrated	42	DRBC-6	\$53.88		
M/B Company Promark-Gravelly Ariens	Model 210 Anvil (6 holes)	9-7/8 x 2-1/4 x 1/2		DRA-70	\$34.62	
	Models 12086, 12108, 12115 Anvil (7 holes)	15-1/2 x 2-1/2 x 5/8		DRA-71	\$91.53	401-135412
	Model 310 6" Anvil (9 holes)	10 x 3.448 x 1/2		DRA-69	\$66.92	118-135232
	Model 618 6"	10 x 3 x 9/16	37.5	DRBC-75	\$67.73	118-135281
	Model 944 9" Anvil (5 holes)	10 x 3 x 9/16		DRA-68	\$80.77	118-135224
	Model 625LR 6"	10 x 2-3/4 x 9/16 DE	37.5	DRBC-63	\$67.73	118-135082
	Models 400, 410	13-3/4 x 2 x 1		DRA-15	\$123.13	
	Models 395, 944 (single edge)	10 x 3 x 3/4 5-Hole Tapered	38	DRBC-53	\$100.03	118-135180
	Models 400, 410	14-5/8 x 3-1/32 x 3/4	37	DRBC-14	\$123.13	
Models 495, 12108, 12110, 12115 (7 holes)	16 x 3-1/2 x 7/8 Tapered	37.5	DRBC-64	\$207.73	401-135318	

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Salsco	Models 810, 813, 818XL	7-1/4 x 4 x 1/2	31	DRBC-26	\$41.55	0305047-N
	Models 810, 813	5-3/32 x 4 x 1/2	31	DRBC-33	\$38.47	0305090-N
	Models 826, 862, 586, 308, 633	4-1/2 x 1-3/4 x 1/4	30	DRBC-83	\$31.47	0305016-N
	Models 826, 862, 586, 308, 633	4-1/2 x 1-3/4 x 3/8	30	DRBC-83T	\$25.18	0305057-N
	Models 826, 862, 586, 308, 633	10 x 1-1/2 x 1/4	40	DRBC-99	\$66.09	0305084-N
		30 X 1.531 X .252	40	DRBC-99A	\$105.95	0305139-N
		20 X 1.531 X .252	40	DRBC-99B	\$90.90	0305152-N
Troy Built		4-1/2 x 1-1/4 x 1/4	45	DRBC-88	\$32.30	
	Tomahawk 8 hp	4-1/4 x 1-1/4 x 1/4	45	DRBC-129	\$32.30	1901824
Ram (Peco) PowerTek	Models 12/24, 13/24	8 x 2-1/2 x 1/2 DE			\$49.22	
	Models 30/25, 20/30, 30/50, 520, 725	10 x 3 x 5/8 DE	35/5	DRBC-107	\$84.60	P72506
	Chipper Vac 8 hp	4 x 2 x 9/32			\$19.26	88041
	Models 520, 725	12-1/2 x 3-7/16 x 1/2		DRA-53	\$92.35	P72505
Rayco	Model RC6D	8 x 4-1/2 x 5/8 DE	40	DRBC-128	\$57.73	763081
	Models RC20XP, RC12, RC16.5	10 x 5-1/2 x 5/8 DE	30	DRBC-34T	\$69.24	763185
	Model RC12DXP	7-1/4 x 5 x 1/2 DE	31	DRBC-8	\$52.32	
	Model RC814	10-1/2 x 4 x 3/8 Dbl Bevel	31	DRBC-9R	\$49.22	
Valby	Models CH140, CH140HF, CH140HMD, CH150,					
	CH160OEM, CH170, CH170OEM	8-11/16 x 3-15/16 x 1/2	30	DRBC-54	\$59.24	
	CH222HR, CH260, CH260OEM	11-13/16 x 5-1/2 x .552	30	DRBC-55	\$84.60	
Vandermollen	Diadem	9 x 1-3/4 x 3/8			\$49.22	

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Vermeer	Model BC1000XL (2/set), BC1200XL	9 x 4-1/2 x 5/8 DE	30	DRBC-58	\$59.99	153175001
	Model 1250 (2/set)	12-1/8 x 3-1/2 x 3/8	40	DRBC-17	\$53.88	81478001
	Models 1220, 1230, 1250, 1230A (2 or 4/set)	8 x 3-1/2 x 3/8	40	DRBC-18	\$25.18	79511001
	Models 1220, 1230, 1250 Anvil	11-7/8 x 6 x 3/4		DRA-36	\$169.27	
	Model 1220	14 x 3-1/2 x 3/8	40	DRBC-31	\$59.24	106965001
	Model 935 Anvil	11-1/2 x 5 x 1		DRA-5	\$169.27	
	Models 606, 620, 625, 625A, BC600XL (2/set)	8 x 3-1/2 x 5/8	40	DRBC-23	\$42.68	90387001
	Models 906, 935 (2/Set)	12 x 3-1/2 x 3/8	40	DRBC-30	\$53.07	101175001
	Model 1200	12 x 3-5/16 x 3/8 Slotted	40	DRBC-80	\$58.48	76508001
	Model BC1400, BC1400TX, BC1500 (2/set)	8 x 5 x 5/8	31	DRBC-73	\$59.99	156811001
	Model 1600 (4/set)	16 X 3 X 3/8 Tapered	40	DRBC-5	\$41.55	2944001
	Model 1600A Anvil	16-1/8 x 13/64 x 3/4		DRA-50	\$169.27	
	Model 1600 Anvil	16 x 2-3/4 x 3/4		DRA-42	\$123.13	
	Model BC1000 Anvil	17-1/4 x 3-1/2 x 1		DRA-27	\$169.27	
	Model BC1000 Anvil	10 x 5 x 5/8 DE	30	DRBC-138	\$71.58	157697001
	Model 1600A	16 x 3-5/16 x 3/8 Slotted	40	DRBC-21	\$64.65	82204001
Models 1800, 2000, 1800A (4/set)	10 x 5-1/2 x 5/8 DE	30	DRBC-34T	\$69.24	154390001	
Wayne (FMC)	12" Anvil	12 x 3 x 3/4		DRA-38	\$115.39	
	16" Drum Anvil	5/8 hex x 16"		DRA-43	\$53.88	
	12" Drum	12 x 3 x 3/8 Serrated	42	DRBC-7	\$48.47	
	16" Drum	16 x 3 x 3/8 Serrated	42	DRBC-6	\$53.88	
Altec Environmental Products (Woodchuck)	12" Drum	12 x 3 x 3/8 Serrated	42	DRBC-7	\$48.47	100-R040200
	16" Drum	16 x 3 x 3/8 Serrated	42	DRBC-6	\$53.88	100-R040201
	44" Disk, WC19, DC1419	8-3/8 x 4 x 1/2	31	DRBC-50	\$57.73	100-R040208
	Models HyRoller, WC17, WC19, DC1217HP	7-1/4 x 4 x 3/8 DE	31	DRBC-1	\$34.62	100-R040203
	16" Anvil	16 x 3 x 3/4		DRA-9	\$130.80	100-R040302
	Model 2200	12 x 6 x 5/8 Serrated	32	DRBC-113	No Longer Available	
	Model 2200 Pocket Bar	12 x 3 x 3/8 Serrated	n/a	DRBC-114	\$100.03	
	12" Anvil	12 x 3 x 3/4		DRA-8	\$115.39	100-R040303
	Model 9HD, WC11	5 x 4 x 3/8 DE	31	DRBC-49	\$35.38	100-R040202
	58" Disc (all disc models)	12 x 4 x 1/2 DE	31	DRBC-51	\$60.81	100-R040207
Models WC 18" Disc, WC342G, DC1820	10-1/8 x 4 x 1/2 DE	31	DRBC-52	\$58.48	100-R040209	

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Woodsman	Models 2020, 18X, 20X, 332	12 x 5 x 5/8 DE	31	DRBC-46T	\$76.92	50003007
	Models 2012, 2020, 2018 (6 holes)	12 x 5 x 1/2 DE	31	DRBC-46	\$69.24	50003004
	Model 334, 337 (1.062" slots)	12 x 6 x 5/8 Babbit	31	DRC-508C	\$94.42	
	Model 334, 337 (1.062" slots)	11.980 x 6 x 5/8 5 open bolt slots	31	DRC-589	\$94.42	50003462
	Model 334, 337	12 x 2 x 3/8 Counter knife	52.5	DRK-150	\$46.15	
	Model 730 (1 set = 2/6", 2/12")	6 x 5 x 1/2	31	DRBC-157	\$45.39	
Miscellaneous	10" x 4" x 8" (6 nut inserted)	10" Grinding Wheel		DRGW-10	\$146.86	
	11" x 5" x 8" (8 nut inserted)	11" Grinding Wheel		DRGW-11	\$209.81	
	4" diameter	4" Honing Stone		DRHS-4	\$18.88	
	Small Box with 3/8" knife hardware undr 50 qty			DRMSC-347	\$9.44	
	Small Box with 3/8" knife hardware 50+ qty			DRMSC-347	\$8.18	
	Large Box with 1/2" knife hardware undr 50 qty			DRMSC-348	\$15.74	
	Large Box with 1/2" knife hardware 50+ qty			DRMSC-348	\$12.59	
	Large Box with 5/8" knife hardware undr 50 qty			DRMSC-348T	\$15.74	
Large Box with 5/8" knife hardware 50+ qty			DRMSC-348T	\$12.59		

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